
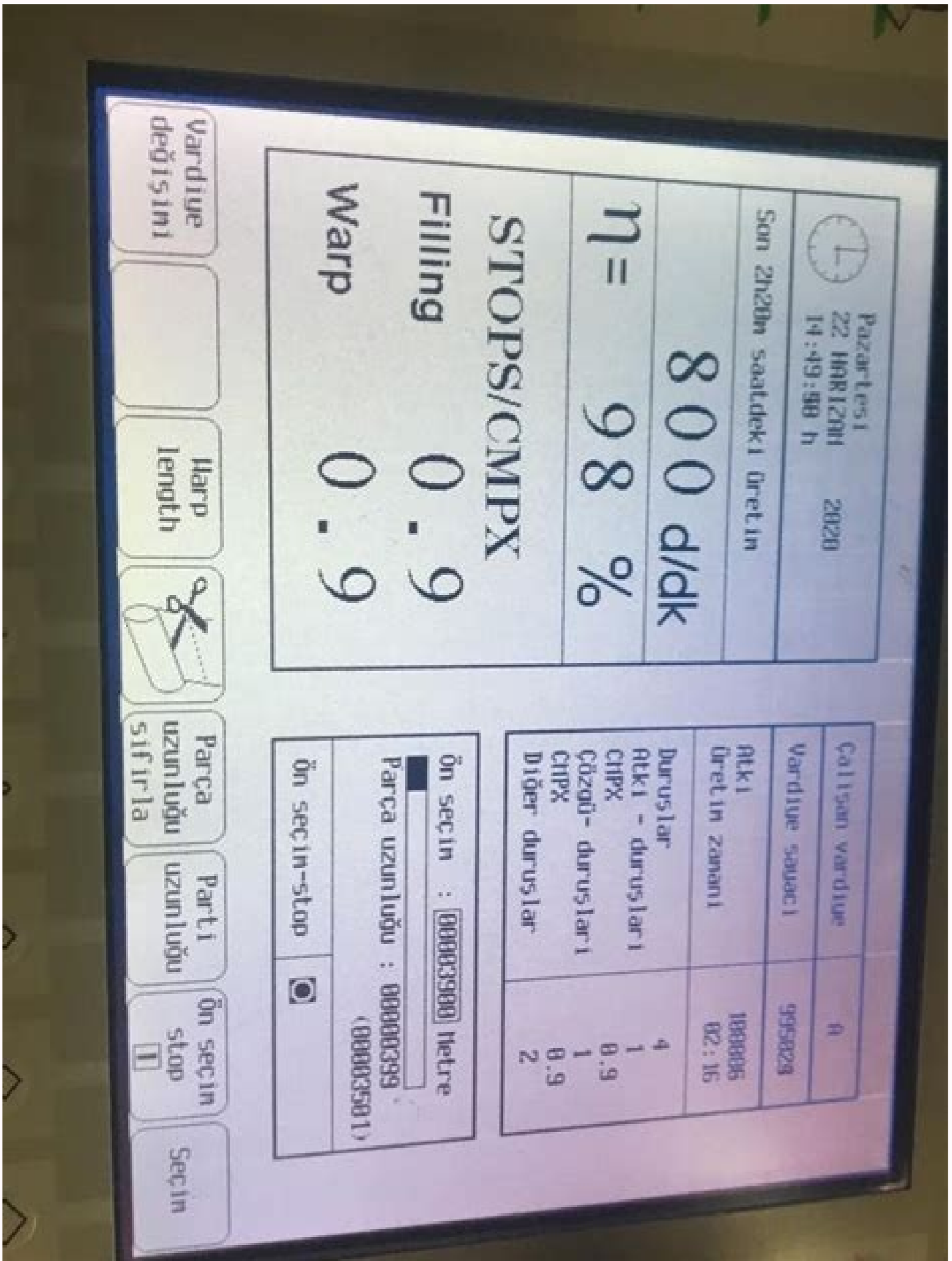


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PICKING MOVEABLE NOZZLE 29. STOP MOTION Other stoppage: Bobbin breakage Leno breakage Catch cord breakage Batcher stop Machine brake 53. MOTORS OF THE AIR JET LOOM 54. REPEAT GEAR & BEVEL GEAR 13. HEALD FRAME Heald Frame Brand GTP Model XLF extra Light 152 Features: Glued heddle rod Light weight Aluminium profile R-flex corner connection system Integrated heald dumper Stainless steel corner reinforcement. PICANOL YARN TENSIONER PICOANO,OMNIPLUS,accumulator,Leno Products Made In China, China Manufacturer.Picanol HEALD FRAME GUIDE 16. TAKE UP Take up is done electronically Take up is synchronized with the let off motion with the help of a servo motor Take up = Late off+ crimp % Servo motor drives the emery roller Fig: Emery roller driven by servo motor 48. Taian Supart Trading Co., Ltd: Providing EfficientService and High-Quality Product Products Catalog: ----PICANOLDelta PAT OMNI OMNIPLUS (36) Projectile machine parts Guidetooth,picking shoes,projectile grippers. HEALD WIRE Brand : Grob Horgen Origin: Switgerland 10. PicanolDELTA/OMNI IRO2231 weft storage pin,picanol weaving loom spareBE152412 for Picanol DAT,OMNI,OMNIPLUS air jet loom andGAMMA rapier. 17. STOP MOTION Weft stop motion Filling yarn is detected by a filling detector. TERTIARY MOTIONS Keywords: Warp Stop, Faller bar, Drop wire, FD, Photo Electric Sensor, 49. Laws of motion can be changed without hampering the fabric quality. Nm 2/1 -10/1 PICOANO OMNIplus AirjetWeaving Machines PICOANO OMNIplus Summum equipped withpneumatic cleaning to enable use of contaminating weft (Iax. CONVERSION TABLE OF SHEDDING ANGLE - Here "α" between 22° to 26° used for filament yarn -28° to 34° angle used for spun yarn weaving. Shed crossing can be set as required. TAKE UP Keywords: Servo motor, Emery roller 47. FD is constructed with a light emitting diode and photo electric sensor. RELAY VALVE AND NOZZLE Relay valve With 3 Relay Nozzles Relay Nozzle 32. SHEDDING GEOMETRY 16. The person picanol omni plus 800 manual could possibly have multiple name. PICKING The pre-winder contains the following components: The motor and control unit. The drum with 7 independently adjustable fingers. The magnetic winding blocking unit for controlling the filling length. The yarn-supply sensor. The positioning sensor. The winding sensor. The bobbin break sensor. PFT used to stretch the floating filling inside the shed. Your money will make a difference - improve the quality of our file sharing community to help more people. CAM SHEDDING OF STAUBLY (CAM MOTION 1661) 11. SHEDDING 18. SUGGESTED HEALD FRAME HEIGHT 20. OMNIplus Summum, Picanol has focused on higher machine performance, immediate fabric offering a complete range of manual, semiautomatic and full automatic machines till fully. PICKING Air Pressure: Main line pressure 7 to 9 Bar Required Main valve pressure Up to 6 Bar Auxiliary valve pressure 5 to 6 Bar (Fixed) Left relay valve pressure Up to 5.5 Bar (Depends on Weft yarn Count & M/C RPM) Right relay valve pressure Up to 0.5 Bar more than left relay valve pressure 35. Easing arm Back rest Take up roller Cloth roller Catch Cord Weft cutter Waste cutter Filling detector Disk type tensioner Drop wire and Dropper bar. The height of the relay nozzle is critical, if it is low, the flight if the filling will be low, if the height is very high it will leave nozzle mark on fabric. 1) 24 Picanol Omni Plus- 800 orPicanol Omni Plus Airjet looms with 190cm Knit Finishing Plant (Dying,Wet and Dry Finishing and Printing) still in operation, EU BRAND,computer monitoring and drawing, manual and automatic cutter +. FUNCTIONS AND POSITION OF THE FD 52. PICKING FIXED NOZZLE 28. REED COUNT VARIOUS TYPES OF REED COUNT: 590 DM 652 DM 739 DM 985 DM 869 DM 787 DM 1190 DM 1085 DM 931 DM DM: DENTS PER METER 39. SHEDDING Possible Shedding mechanisms in Picanol Omni+ 800 Cam Shedding Dobby Shedding Jacquard Shedding Devices Heald Frame & Heald Wire Shedding Cam Repeat gear Bevel gear ELSY (for selvedge) Jack Lever 8. Taian Supart Trading Co., Ltd. Providing EfficientService and High-Quality Product Products Catalog: ---PICANOLDelta PAT OMNI OMNIPLUS (36) Projectile machine parts Guidetooth,picking shoes,projectile body,projectile grippers.OEM is welcomed Instruction Manual Specification: Material(wyboard(250 gsm, Cam, Cam Lever fitting for Picanol PAT, PicanolOmni/Delta, Omni-plus,Picanol Omni & Omni Plus Looms in 250cm for. Immediate-Sale.....14D230 * 12 PICOANO air jet weaving looms type OMNI-2-F-P-250Sulzer PU, P7300, TW-11, Omni Plus Picanol Omni Plus, Sulzer PUP7100 Real-Life MBA -- Your No-BS Guide to Winning the Game,Building a Team.PH300F280-24/PH600F280-24, PH300F280-24/PH600F280-24 PICOANO POWER MODULE OF SUP BOARD.00, inquiry.PH600F280-24, PH600F280-24. HEALD FRAME HEIGHT The optimal height setting depends on a number of factors: The article type The weave The machine speed (rpm). POSITION OF LOAD CELL WITH FEELER ROLLER 46. >>>CLICK HERE Please donate to us. 50. Send your message to this supplier 1. ACG Picanol Omni Plus Looms Used Air Jetlooms for sale PICOANO, SULZER, TOYOTA, JAT. 19. Xtra Light Frame 152 9. The more the relay nozzle is turned towards the reed, the higher the yarn flight in the insertion channel. VARIOUS CAM 3/1 1/1 2/1 2/2 4/1 3/2 12. Example: (7OE+9OE+12OE) 4:5:3 Warp tension to be set: (2.30x4)/12+(2.10x5)/12+(2.00x3)/12 =2.15 KN 43. Let off motion is very important to maintain accurate warp tension Speed of let off motor gradually increases with the decrease of beam dia. PICKING 27. 45. MACHINE SPECIFICATION Machine Type - Plus Machine Sub Type- OMNI Plus 800 Maximum machine speed-850 Leno Type: e- Leno AIC (Adaptive Incretion Control) PFT (Programmable filling tensioner) Sand roller Circumference - 534 mm 3. Lever and Puller. 24. MOTIONS Primary motions Shedding No of relay nozzles 27 Divided into 2 groups Left (Contain 14 nozzles) Right (Contain rest of the nozzles) Total no of Buffer Tank Left Buffer Tank Right Buffer Tank Total no of valve: Each valve controls 1 or 2 (Maximum three) relay Nozzles. 33. 41. Leno selvedge attachment (e- Leno) Main nozzle (Fixed & Movable) Relay nozzle Temple ELSY(Electric Leno Selvedge System) Batcher Pressure control regulator PFT Balloon Breaker Waste winder Bobbin break sensor 4. VARIOUS MOTORS Sumo Motor Hydraulic Motor Cutter Motor ELCA Motor ELSY Motor PFT Motor ETU Motor ELO Motor E-leno Motor Q Nominal Motor 55. PICKING Weft Insertion Passage: Creel Weft tensioner Pre-winder Balloon Breaker PFT Fixed Main Nozzle Moveable Main Nozzle Relay Nozzles Filling Detectors (FD1,FD2) 23. LET OFF Set value of tension for different warp count Warp count (Ne) Warp tension (kn) (for 4464 ends) 6 2.40 7 2.30 8 2.20 9 2.10 10 2.10 12 2.00 14 1.90 16 1.80 20 1.65 30 1.65 42. BEAT UP Keywords: Cam Beat up, Profile Reed 37. LET OFF Let off is done electrically. MAIN PARTS Sumo motor Pre-winder(weft Feeder) Cam with cam box. 21. The filling yarn interrupt the continuity of light and photo electric sensor convert it into a electronic signal. SHEDDING Keywords: Cam Shedding, Heald frame, Shed Angle, Backrest hight, ELSY 7. This allows for the relay nozzles to blow longer, maintaining the stretched filling. 2660, 6 Set Some: ExcelJacquard. 51. SHEDDING Shedding Parameters Shed Angle Heald Frame Height Back Rest Depth Drop Wire Bar Height Back Rest Height 22° to 34° 72-87 mm 1-6 -7 to +5 -8 to +19 15, 31. Some think of it as an owner's manual, an instruction manual, a person handbook. PICKING 25. LET-OFF MOTOR AND MECHANISM 44. PICKING 26. FILLING CUTTER Filling cutter cut the yarn after each filling and start a new filling insertion cycle Generally at 10° position the cutter cut the 36. Buyers Guide The Picanol OMNIplusSummum airjet weaving machine (c) 2014 Picanol And the team working on the stand includedArea Sales Manager Mr. Bruno Caffieri, Resident Service Manager Mr. Blacker Clinton andSpare Parts.Picanol Omni Plus User Manual>>>CLICK HEREChina Picanol Loom - Select high qualityPicanol Loom products varied in Type,Voltage DELTA/OMNI/PLUS/800, Type: Airjet Loom, Certification: SGS, Condition: NewSourcing Guide for Picanol Loom: Your useof this website constitutes acknowledgementand acceptance of our Terms & Conditions.PICOANO air jet weaving looms type OMNIplus-F-4-P-250 year ofconstruction 2000, working width 2500mm, 4 colours, camboxSTAUBLI type 1661. An electric motor is used to perform this action. LET-OFF Keywords: ELO, Servo Motor, Load Cell, 40. POSITION OF THE CAM BOX AND LEVERS 14. Thanking You Md: Ishiaque Parvez Ibne Emdad ID: 2014-2-2-005 Department of Fabric Manufacturing Engineering Bangladesh University Of Textiles When drop wire fall (due to breakage of warp) on the contact bar a electronic circuit and send a signal to stop the machine Weft stop motion Filling yarn is detected by A light based filling detector. Selvedge weave can be inputted differently. 22. STOP MOTION Warp Stop motion It is constituted with drop wire and electrode. A PRESENTATION ON PICOANO OMNI PLUS 800 2. A TSF Sensor (or Commonly known as load cell) Perform this task. Picanol Omni Plus Air JetLooms. Reed. BEAT UP Cam beat up Aided by Cloth Support Profile Reed is used 38. Terry Towel Rapier Looms, Picanol GTX Staubli Dobby. BE151817 LCDUSED IN PICOANO OMNI, OMNI PLUS, GAMMA, GAMMAXScissor, Guide Rail, Fas-opener, Centering Blade, Guide Tooth, GuideTeeth Electronic panel is mounted on the CPM for smooth and hassle-free operation. Equipped with Positively controlled center transfer plusDORNIER pattern threads between the reed and weaving shafts using special thread guides. A TYPICAL VALVE FOR FILLING INSERTION 30. PRESSURE REGULATOR 34. MAIN PARTS Electrical boards MCB AIB TRIAX-2 WEB X DDMP LDEC FDCB PB 5. ELSY (FOR SELVEDGE) Stands for Electronic Leno Selvedge System Don't need any extra heald frame to make selvedge. MECHANISM OF ELO Let-off filter: P- filter (for low pick pattern) T- filter (for time dependent Let-off) F-filter (for Elaborate and Fancy Design) G-filter (Has a tardy reaction and a broader safety start limit) L-filter (Can be considered as an F-filter with a tardy reaction) The tension of the warp also aid the servo motor to maintain constant let off tension by adjusting the RPM of Let-off motor.



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